



Offer 377703
BOBST SP 104-E from 1997
Die Cutter (Flatbed)



Offer Details

Offer Number :	377703
Brand :	BOBST
Model :	SP 104-E
Manufacturer :	BOBST
Condition :	Good
Year :	1997
Incoterm :	
Cylinders Condition :	
Under Power :	Yes
Still in production :	Yes
Test possible :	Yes
Complete and in working condition :	Yes
Availability :	
Counter :	
Machine number :	
Description :	Platform with safety barrier, <>Centerline system for quic job changeover, <>Electronic device for sheet travel control, <>Adjustable centering at the stripping and at th delivery, Air conditioning for the electrical cabinet, <>Gripper bars, <>Bobst Electronic System for management o the machine, <>Main motor with frequency variator, <>F-9 PRE-SETTING TABLE : Adjustable. Allows the preparation of second job during production, reducing machine makeready time and increasing the time available to run production. <>Requires: a series of supplementary stripping tools, <>Pile-tray with handle allowing manual lateral correction of the pile during production, <>Pile height control at th front edge thanks to a photoelectric cell, <>Pile rear guide (OS and OOS sides), <>Adjustable lateral blowers wit Centerline references, <>Suction unit with multiple adjusting, <>Safety system for lowering the pile try, <>C-NON-STOP FEEDER MANUAL DEVICE, <>C-8 VERTICAL POSITIONING OF THE SUCTION UNIT. <>Eliminates manual interventions to compensate for the flatness of the pile shape, <>Covered

with an anti-static stainless steel plate, <>1 Inlet table feeder, <>4 front lays, adjustable in pairs with front register control, <>1 Pull-lay operator side (OS) adjustable according to Centerline, with sheet control, <> Double sheet detector, Support plates at entry of platen station, <>1 Sheet-hold down device (guiding the sheets to front lays), <>1 Upper frame with manual lifting device, <>1 Upper transport equipment for paper, paperboard and corrugated board, <>4 Transport belts. With lateral guidance, C-5 CONTROLLABLE SHEET ARRIVAL FOR PERFECT SYNCHRONIZATION OF SHEET ARRIVAL AND REDUCTION OF MACHINE STOPPAGES, <>Grippers re-opening device, <>Die-cutting device without band of gripper grip, <>Equipment centering and locking, <>Locking of the chase against the upper beam Measurement of the die-cutting force with strain gauge, <>Resocell: synthetic material supporting plate. <>Thickness 22.5 mm, <>1 Upper chase with quick locking: fixed bottom (E-3) Plate, <>thickness 2 mm and make-ready protection plate of syntetic material, <>1 mm thickness, <>E-5 COMPENSATION PLATE 4 mm thickness. it's useful for thin plate for repetetive work, <>E 55 ADJUSTABLE SUPPORTING PLATE CENTERINGS : micromeric screws allow fine adjustment of counters mounted on the cutting plate with respect to the die (+/- 0,9 mm lengthwise and crosswise., <>3 drawer frame system,<>1 Upper Stripping Frame (F-2), <>1 Upper stripping equipment (F-21) required to create a waste stripping tool, including crossbars, clamps, strippe holders and stripping pins of 3, 5 and 10 mm of diameter, <>1 Fastening equipment for stripping die (F-22), <>1 lowe pull-out frame (F-8), <>1 Lower stripping equipment (F-81) Equipment for waste stripping including crossbars, pins an supports, <>F-31 1 UPPER PULL-OUT FRAME QUICK LOCK. It reduces stripping tool assembly times; the quick-closing device allows the tool to be changed in the machine), <>F-72 1 CENTRAL PULL-OUT FRAME QUICK LOCK, <>Pile tray in delivery, Adjustable rear and side joggers with Centerline marks, 1 Braking brush, <>Pneumatically controlled adjustable front joggers, <>G-5 AUTOMATIC NON-STOP ON DELIVERY, <>Operator safety devices, <>Gripper Bar Chain Slip Clutch, <>Gripper bar chain locking device, <>Handlin of the diecutting equipment, Emergency Stops

Technical details

Sheet size max	1040x740 mm
Sheet size min.	400x350 mm
Gripper margin	1.040+740 mm
Platen pressure max.	250 t

Production speed	8500 cycles/h.
Mechanical speed	8500 sheets/h.
HS Code	84439959 HS Codes Classification of Other

PRICE: Upon request

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